

Work Order ID 57151

March 24, 2010 8:41:59 AM



Page 1

Item ID: D3748-1

Accept



Setup Start



Revision ID:

Item Name: Hinge Half

Stop



Start Date: 24/03/2010 Start Qty: 10.00



Cust Item ID:

Required Date: 31/03/2010 Req'd Qty: 10.00



Customer:

Reference:

Approvals: Process Plan:

Handwritten signature

Date: 10-3-24 Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Draw
Number

Draw
Rev.

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

Draw Nbr

Revision Nbr

D3748

Rev A

100



Waterjet

FLOW WATER JET

0.00

Memo

0.00

FLOW CNC Waterjet

1-Cut as per Dwg D3748 ☐ Dwg Rev: A ☐ Prog Rev: A ☐ 2-
Debur if necessary

304 . 125

B 10-3-30

Handwritten signature 10/04/06 (B)

110



QC

QC2- Inspect parts off machine FAI/FAIB

0.00

Memo

0.00

Quality Control

B 10-3-30

120



QC

QC8- Inspect parts - second check

0.00

Memo

0.00

Quality Control

Handwritten signature

(+13)

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run HoursDraw
NumberDraw
Rev.Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

130



Small Fab

Small Fab

0.00

Memo

0.00

1- Deburr if necessary

Small Fab

140



QC

Quality Control

QC5- Inspect part completeness to step on W/O

0.00

Memo

0.00

150



Brake NC

Brake NC

NC BRAKE

0.00

Memo

0.00

Bend as per Dwg D3748

E 10/04/06 (13)

E 10/04/09

(13)

W/O:		WORK ORDER CHANGES					
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Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Draw
Number

Draw
Rev.

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

160

QC5- Inspect part completeness to step on W/O

0.00

Subtotal



QC

Memo

0.00

Quality Control

(43)

170

Identify as per dwg & Stock Location: *basket*

0.00



Packaging

Memo

0.00

Packaging

(13)

PD 10.04.12.

180

QC21- Final Inspection - Work Order Release

0.00



QC

Memo

0.00

Quality Control

10/04/12

BS 10-4-12

(13)

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NOTE: Date & initial all entries

Picklist Print

March 24, 2010 8:42:04 AM

Page 1

Work Order ID: 57151

Parent Item: D3748-1

Parent Item Name: Hinge Half

Comments: IPP Rev:A 08-01-30 new issue DD verified by:EC
IPP Rev:B 08-02-27 rev.A as per ecn 1139 DD verified by:

Start Date: 24/03/2010

Required Date: 31/03/2010

Start Qty: 10.00

Required Qty: 10.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
M304S11GA		Purchased	No			100	sf	47.3194	0.3589			



304/316 0.125 Sheet



B10-3-30

Warehouse Location	Loc Qty	Loc Code
Main Warehouse		
MAT19	47.3194	
112663	47.3194	

13

112663

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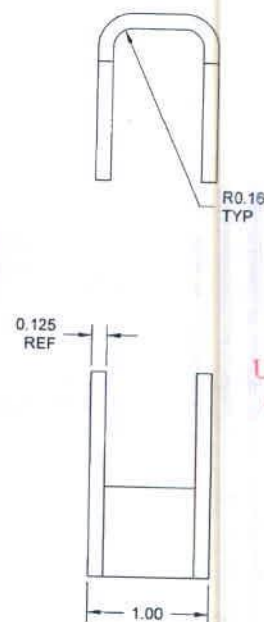
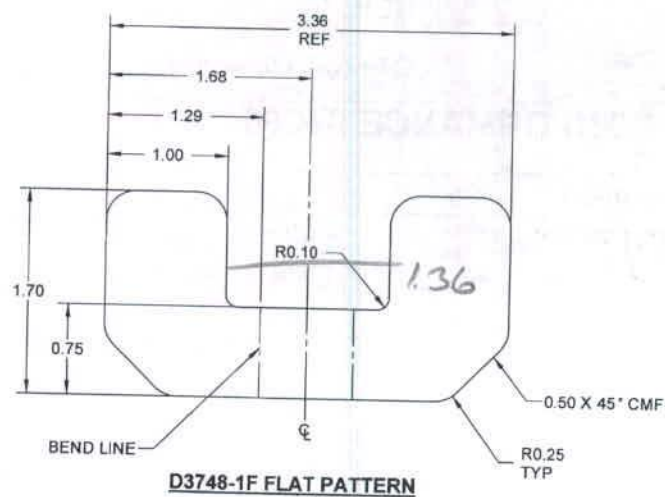
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SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 57151

NOTES:

- 1) MATERIAL: AISI 304/316 STAINLESS STEEL SHEET, 0.125 THICK
PER MIL-S-5019 (ANNEALED) 2B FINISH
(REF. DART SPEC M304S11GA)
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: 0.15 lbs

REV.	INITIAL RELEASE	DESCRIPTION	AJS	08.02.05
DESIGN			BY	DATE
DRAWN	AJS	DART AEROSPACE LTD		
CHECKED	LE	HAWKESBURY, ONTARIO, CANADA		
MFG. APPR.	MD	DRAWING NO. D3748	REV. A	
APPROVED	LE	TITLE	SHEET 1 OF 1	
DE APPR.	LE	HINGE HALF	SCALE	
DATE	08.02.05		1:1	

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